

# INSTALLATION INSTRUCTIONS

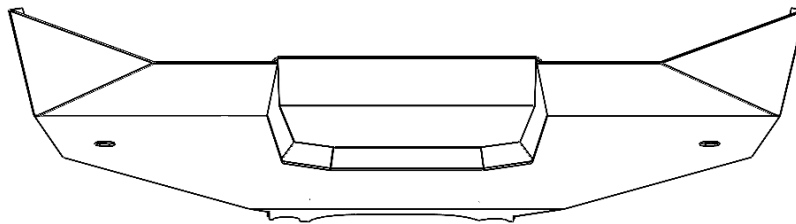
## XTS FRONT BUMPER SKID PLATE



APPLICATION:  
Ford Bronco 2021-2022  
PART NUMBER:  
59-721255

CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	XTS SKID PLATE	13MM SOCKET
2	2	M10 HEX HEAD BOLT	TORQUE WRENCH
3	2	M10 SPLIT LOCK WASHER	15MM SOCKET
4	2	M10 FLAT WASHER	RATCHET

ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING



ITEM 1

*Note: If your vehicle is equipped with tow hooks that mount under the frame, these tow hooks will need to be cut in order to install this skid plate.*

### PROCEDURE

1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.  
**Failure to identify damage before installation could lead to a rejection of any claim.**
2. Locate and remove the two OEM factory bolts shown in **Figure 1**. *Note: These two bolts will be reused for the XTS Skid Plate.*
3. With the XTS Bumper installed on the vehicle loosely install the XTS Skid Plate (Item 1) with the two previously removed OEM bolts as shown in **Figure 2**.
4. Using the supplied M8 hardware (Items 2-4), loosely attach the XTS Bumper to the vehicle's subframe mounting locations. See **Figure 3** for reference.
5. Align and adjust the XTS Skid Plate as necessary and torque the M8 hardware to 18 ft.-lbs.

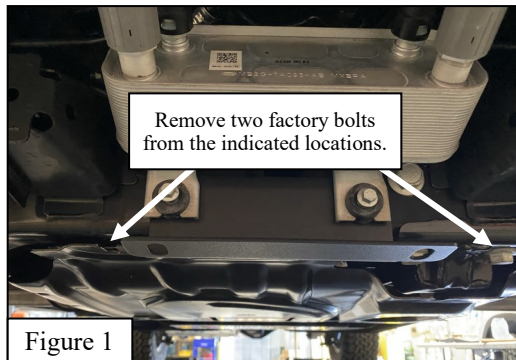
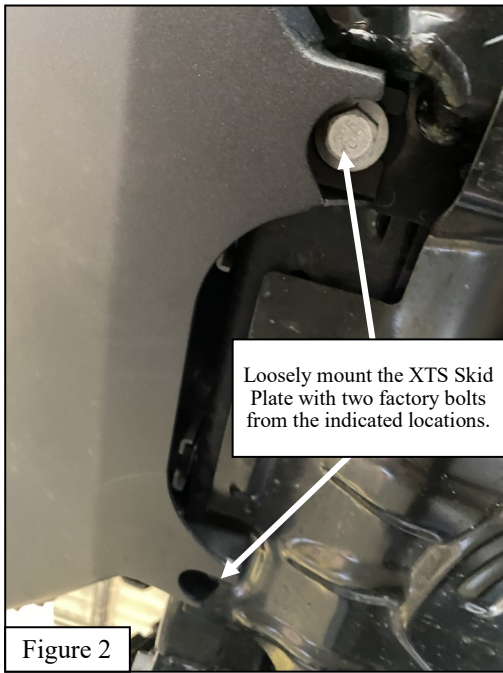


Figure 1



**INSTALLATION COMPLETE**



**CARE INSTRUCTIONS**

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES.
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER.



## WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

Failure to follow these instructions could lead to death, personal injury, and / or property damage.

### FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

### DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

### EYE PROTECTION:

**ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.**

### MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

### FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:

Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to [www.p65warnings.ca.gov](http://www.p65warnings.ca.gov)



Westin Automotive Products, Inc.  
320 W. Covina Blvd  
San Dimas, Ca. 91773